



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-689-041
Job Sheet 176524



Part No: D350-689-041

Job Qty: 1 ea

Part Name: Dual High Back Seat Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/25/18

Job Tracking No:

Due Date: 4/25/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV C SHEET 17 IPP Rev:H Removed Sub-Parts 06-02-09 JLM IPP Rev:I As per NCR 070 06-09-06
JLM IPP Rev:J as per DSI 9498 DD 10.02.12 verified by:JLM IPP REV:K 15.02.12 AS PER IIN REV:C DD
VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		4/25/18	0.00	0.00	Start Up Small Fab-4		<i>[Signature]</i>
140	Small Fab	1 pcs		4/25/18	0.00	1.11	Small Fab-4		<i>[Signature]</i>
150	QC	1 pcs		4/25/18	0.00	0.00	QC5		<i>[Signature]</i>
155	DC	1 pcs		4/25/18	0.00	0.00	DC		<i>[Signature]</i>
160	Packaging	1 pcs		4/25/18	0.00	0.00	Packaging3-1		<i>[Signature]</i>
170	QC21-FG	1 Ea		4/25/18	0.00	0.00	QC21		<i>[Signature]</i>

Part Op **140** - ASSEMBLE STUD, SPRING AND LOCK AS PER IIN SHEET 17
Descriptions: **155** - Photocopy bluefiles and create labels as per PPP D350-689-041 CHG003
160 - Identify and pack for shipping as per PPP D350-689-041

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3028-1	Stud	4 Ea (4 ea)	90-Start up Operation	<i>[Signature]</i>
D3029-1	Spring	2 Ea (2 ea)	90-Start up Operation	<i>[Signature]</i>
D3030-1	Lock	2 Ea (2 ea)	90-Start up Operation	<i>[Signature]</i>
D5162-041	Seat Structure Assembly	1 Ea (1 ea)	90-Start up Operation	<i>[Signature]</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3028-1	4	18	0
	D3029-1	2	18	0
	D3030-1	2	8	0
	D5162-041	1	1	0

00278

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																								
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Description Work Order Deviation 				Completed By Lead hand / Supervisor Approval Verification																																																								
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DART Aerospace Ltd. 1270 Aberdeen Street Hawkebury, ON K6A 1K7 CANADA TEL.: 1 813 832-5200 Email: sales@dartaero.com www.dartaerospace.com Container No: S064992 Part: D350 - 689 - 041 Job No: 176524 Serial No/Batch: S064992 Revision: Inspector: Date: 04/25/18																																																												
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